

FORMTAPS



nc/unc thread

Thread NC/UNC for formtap	PITCH	DRABUS® FRICTIONDRILL DIAM. IN MM	Art. no standard M42
No.4 UNC	40	2.50	160UNC0004
No.5 UNC	40	2.85	160UNC0005
No.6 UNC	32	3.10	160UNC0006
No.8 UNC	32	3.80	160UNC0008
No.10 UNC	24	4.30	160UNC01935
No.12 UNC	24	5.00	160UNC0012
1/4 UNC	20	5.70	160UNC0250
5/16 UNC	18	7.20	160UNC0312
3/8 UNC	16	8.70	160UNC0375
7/16 UNC	14	10.20	160UNC0437
1/2 UNC	13	11.70	160UNC0500
9/16 UNC	12	13.30	160UNC0562
5/8 UNC	11	14.80	160UNC0625
3/4 UNC	10	17.80	160UNC0750

nf/unf thread

Thread NF/UNF for formtap	PITCH	DRABUS® FRICTIONDRILL DIAM. IN MM	Art. no standard M42
No. 4 UNF	48	2.60	160UNF0004
No. 5 UNF	44	2.90	160UNF0005
No. 6 UNF	40	3.20	160UNF0006
No. 8 UNF	36	3.80	160UNF0008
No. 10 UNF	32	4.40	160UNF0010
No. 12 UNF	28	5.10	160UNF0012
1/4 UNF	28	5.90	160UNF0250
5/16 UNF	24	7.40	160UNF0312
3/8 UNF	24	9.00	160UNF0375
7/16 UNF	20	10.50	160UNF0437
1/2 UNF	20	12.10	160UNF0500
9/16 UNF	18	13.70	160UNF0562
5/8 UNF	18	15.30	160UNF0625
3/4 UNF	16	18.30	160UNF0750

npt thread

Thread NPT for formtap	PITCH	DRABUS® FRICTIONDRILL DIAM. IN MM	Art. no standard M42
1/16 NPT	27	7.00	160NPT0062
1/8 NPT	27	9.40	160NPT0125
1/4 NPT	18	12.40	160NPT0250
3/8 NPT	18	15.80	160NPT0375
1/2 NPT	14	19.60	160NPT0500