

FORMTAPS



Metric thread

M-thread for formtap	Step	Total length in mm	Thread length in mm	Shank $\varnothing$	Size of Square	Article number
M2	0.4	45	7	2.8	2.1	16VTA80M02
M3	0.5	56	10	3.5	2.7	16VTA80M03
M3.5	0.6	56	11	4	3	16VTA80M035
M4	0.7	63	12	4.5	3.4	16VTA80M04
M5	0.8	70	14	6	4.9	16VTA80M05
M6	1.0	80	16	6	4.9	16VTA80M06
M8	1.25	90	18	8	6.2	16VTA80M08
M10	1.50	100	20	10	8	16VTA80M10
M12	1.75	110	25	9	7	16VTA80M12
M14	2.00	110	25	11	9	16VTA80M14
M16	2.00	110	28	12	9	16VTA80M16

Metric fine thread

M-thread for formtap	Step	Total length in mm	Thread length in mm	Shank $\varnothing$	Size of Square	Article number
M3	0.35	56	10	3.5	2.7	16VTA81M03.035
M4	0.50	63	12	4.5	3.4	16VTA81M04.050
M5	0.50	70	14	6	4.9	16VTA81M05.050
M6	0.75	80	16	6	4.9	16VTA81M06.075
M8	1.00	90	18	8	6.2	16VTA81M08.100
M10	1.00	100	20	10	8	16VTA81M10.100
M10	1.25	100	20	10	8	16VTA81M10.125
M12	1.00	100	22	9	7	16VTA81M12.100
M12	1.25	100	22	9	7	16VTA81M12.125
M12	1.50	100	22	9	7	16VTA81M12.150
M14	1.25	100	22	11	9	16VTA81M14.125
M14	1.50	100	22	11	9	16VTA81M14.150
M16	1.50	100	22	12	9	16VTA81M16.150

Gas thread

G-thread for formtap	Step	Total length in mm	Thread length in mm	Shank $\varnothing$	Size of Square	Article number
1/8" Gas	28	59	15.00	8	6.30	16VTA82125
1/4" Gas	19	67	19	10	8	16VTA82250
3/8" Gas	19	75	21	12.50	10	16VTA82375
1/2" Gas	14	87	26	16	12.50	16VTA82500